

Prüfbericht-Nr.: <i>Test Report No.:</i>	50189171 001	Auftrags-Nr.: <i>Order No.:</i>	174092330	Seite 1 von 11 <i>Page 1 of 11</i>
Kunden-Referenz-Nr.: <i>Client Reference No.:</i>	685445	Auftragsdatum: <i>Order date:</i>	10.10.2018	
Auftraggeber: <i>Client:</i>	Xiamen Kseng Metal Tech Co., Ltd. 3F, Huixin Wealth center, No.891, Fanghu North 2 nd Road, Huli District, Xiamen, Fujian 361000. P.R. China			
Prüfgegenstand: <i>Test item:</i>	Maximum pull-out capacity test for standard tile interface and rail assembly			
Bezeichnung / Typ-Nr.: <i>Identification / Type No.:</i>	PV hook			
Auftrags-Inhalt: <i>Order content:</i>	Maximum pull-out capacity test for standard tile interface and rail assembly			
Prüfgrundlage: <i>Test specification:</i>	According to client's requirement			
Wareneingangsdatum: <i>Date of receipt:</i>	2018.09.25			
Prüfmuster-Nr.: <i>Test sample No.:</i>	174092330-01-174092330-05			
Prüfzeitraum: <i>Testing period:</i>	2018.10.09 - 2018.10.10			
Ort der Prüfung: <i>Place of testing:</i>	Guangzhou			
Prüflaboratorium: <i>Testing laboratory:</i>	TÜV Rheinland (Guangdong) Ltd			
Prüfergebnis*: <i>Test result*:</i>	Siehe Sonstiges / See Other			
See details in clause 9.				
geprüft von / tested by:		kontrolliert von / reviewed by:		
10.10.2018	Yakov Yang / Project engineer	<i>Yakov Yang</i>	11.10.2018	Susie Ni / Reviewer
Datum <i>Date</i>	Name / Stellung <i>Name / Position</i>	Unterschrift <i>Signature</i>	Datum <i>Date</i>	Name / Stellung <i>Name / Position</i>
Sonstiges / Other: N/A				
Zustand des Prüfgegenstandes bei Anlieferung: <i>Condition of the test item at delivery:</i>		Prüfmuster vollständig und unbeschädigt <i>Test item complete and undamaged</i>		
* Legende: 1 = sehr gut 2 = gut 3 = befriedigend 4 = ausreichend 5 = mangelhaft P(pass) = entspricht o.g. Prüfgrundlage(n) F(fail) = entspricht nicht o.g. Prüfgrundlage(n) N/A = nicht anwendbar N/T = nicht getestet Legend: 1 = very good 2 = good 3 = satisfactory 4 = sufficient 5 = poor P(pass) = passed a.m. test specification(s) F(fail) = failed a.m. test specification(s) N/A = not applicable N/T = not tested				
Dieser Prüfbericht bezieht sich nur auf das o.g. Prüfmuster und darf ohne Genehmigung der Prüfstelle nicht auszugsweise vervielfältigt werden. Dieser Bericht berechtigt nicht zur Verwendung eines Prüfzeichens. <i>This test report only relates to the a. m. test sample. Without permission of the test center this test report is not permitted to be duplicated in extracts. This test report does not entitle to carry any test mark.</i>				

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Liste der verwendeten Prüfmittel
List of used test equipment

Prüfmittel <i>Test equipment</i>	Prüfmittel-Nr. / ID-Nr. <i>Equipment No. / ID-No.</i>	Nächste Kalibrierung <i>Next calibration</i>
Tensile Machine	1.200	2019-07-01
Height gauge	1.15	2019-08-15
Feeler gauge	1.187A	Initial calibration only
Electronic scale	TCS-A12	2019-06-12

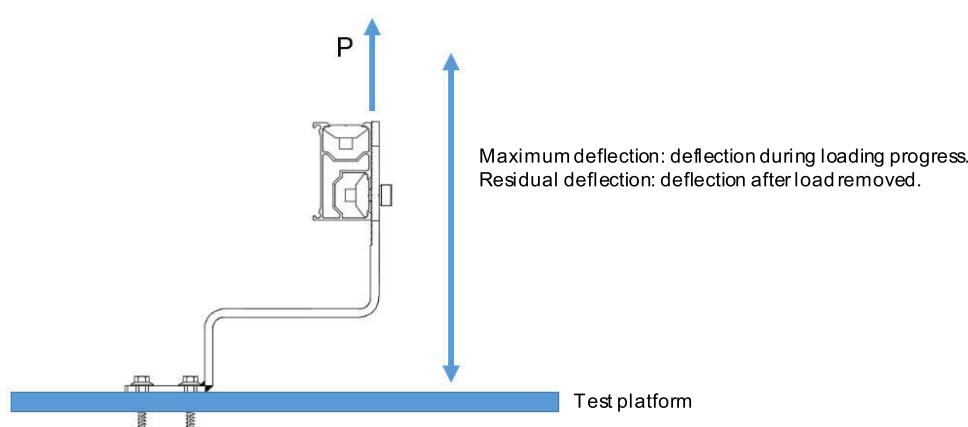
To be continued

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Produktbeschreibung
Product description

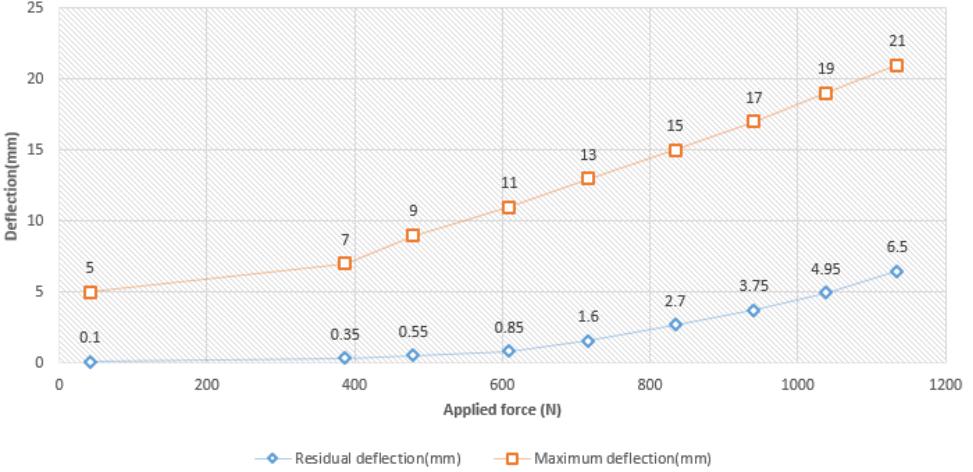
1	Produktdetails <i>Product details</i>	Standard tile interface and rail assembly
2	Maße <i>Dimensions</i>	1) Standard tile interface/0,495kg/ 17mm*18mm*15,5mm 2) Rail assembly /0,420kg/500mm*35mm*60mm
3	Bedienelemente <i>Operating elements</i>	./.
4	Ausstattung / Zubehör <i>Equipment / Accessories</i>	./.
5	Verwendete Materialien <i>Used materials</i>	./.
6	Sonstiges <i>Other</i>	./.

7	Test item and requirement
	<p>Maximum pull-out capacity test for standard tile interface and rail assembly</p> <p>1: Cut the rail to a length of 500mm; 2: Fix rail on testing platform using standard tile interface in the center of the rail. 3: Apply upward load P (by using straps on each side of the standard tile interface) to the rail right above the standard tile interface progressively, till 5mm vertical displacement is recorded then cycled incrementally by 2mm, until an unload deflection reading of approx. 5mm is recorded. The test load is returned to zero for each cycle. The applied force, related maximum deflection and residual deflection will be accordingly recorded. 5 repetitive tests will be carried out.</p> 

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Absatz	According to client's requirement	Messergebnisse - Bemerkungen	Bewertung
Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation

8	Test result																																																												
	<p>Sample No.1</p> <table border="1"> <thead> <tr> <th>Applied force (N)</th> <th>Maximum deflection (mm)</th> <th>Residual deflection (mm)</th> </tr> </thead> <tbody> <tr><td>41,8</td><td>5</td><td>0,10</td></tr> <tr><td>387,3</td><td>7</td><td>0,35</td></tr> <tr><td>479,6</td><td>9</td><td>0,55</td></tr> <tr><td>609,3</td><td>11</td><td>0,85</td></tr> <tr><td>716,4</td><td>13</td><td>1,60</td></tr> <tr><td>833,8</td><td>15</td><td>2,70</td></tr> <tr><td>940,7</td><td>17</td><td>3,75</td></tr> <tr><td>1038,1</td><td>19</td><td>4,95</td></tr> <tr><td>1134,7</td><td>21</td><td>6,50</td></tr> </tbody> </table> <p>Plot :</p> <p style="text-align: center;">Load(N) vs Deflection(mm)-Sample No.1</p>  <table border="1"> <caption>Data points from Load(N) vs Deflection(mm) graph</caption> <thead> <tr> <th>Applied force (N)</th> <th>Maximum deflection (mm)</th> <th>Residual deflection (mm)</th> </tr> </thead> <tbody> <tr><td>41,8</td><td>5</td><td>0,10</td></tr> <tr><td>387,3</td><td>7</td><td>0,35</td></tr> <tr><td>479,6</td><td>9</td><td>0,55</td></tr> <tr><td>609,3</td><td>11</td><td>0,85</td></tr> <tr><td>716,4</td><td>13</td><td>1,60</td></tr> <tr><td>833,8</td><td>15</td><td>2,70</td></tr> <tr><td>940,7</td><td>17</td><td>3,75</td></tr> <tr><td>1038,1</td><td>19</td><td>4,95</td></tr> <tr><td>1134,7</td><td>21</td><td>6,50</td></tr> </tbody> </table>	Applied force (N)	Maximum deflection (mm)	Residual deflection (mm)	41,8	5	0,10	387,3	7	0,35	479,6	9	0,55	609,3	11	0,85	716,4	13	1,60	833,8	15	2,70	940,7	17	3,75	1038,1	19	4,95	1134,7	21	6,50	Applied force (N)	Maximum deflection (mm)	Residual deflection (mm)	41,8	5	0,10	387,3	7	0,35	479,6	9	0,55	609,3	11	0,85	716,4	13	1,60	833,8	15	2,70	940,7	17	3,75	1038,1	19	4,95	1134,7	21	6,50
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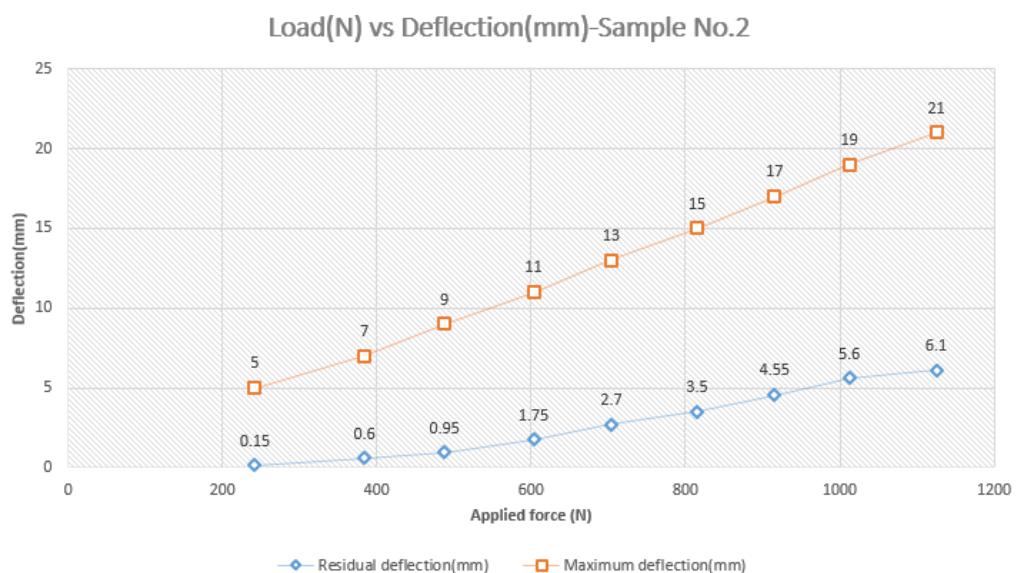
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Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation

Sample No. 2

Applied force (N)	Maximum deflection (mm)	Residual deflection (mm)
242,1	5	0,15
384	7	0,6
487,6	9	0,95
603	11	1,75
703,8	13	2,7
815	15	3,5
915,41	17	4,55
1012,2	19	5,6
1124,8	21	6,1

Plot:



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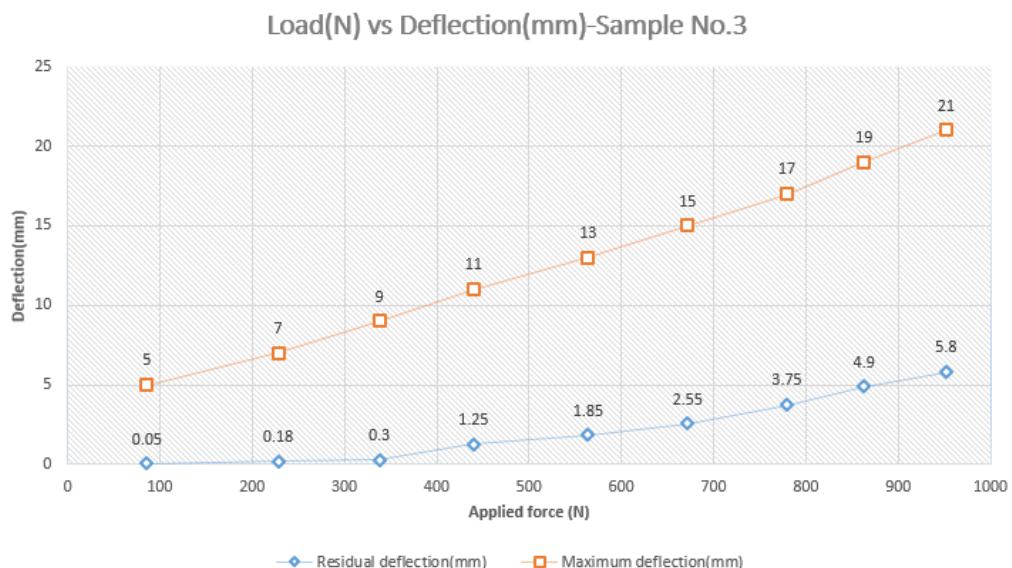
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Absatz	According to client's requirement	Messergebnisse - Bemerkungen	Bewertung
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Sample No. 3

Applied force (N)	Maximum deflection (mm)	Residual deflection (mm)
86	5	0,05
228,14	7	0,18
337,77	9	0,3
439,72	11	1,25
564,03	13	1,85
671,73	15	2,55
779,25	17	3,75
862,85	19	4,90
951,69	21	5,80

Plot:



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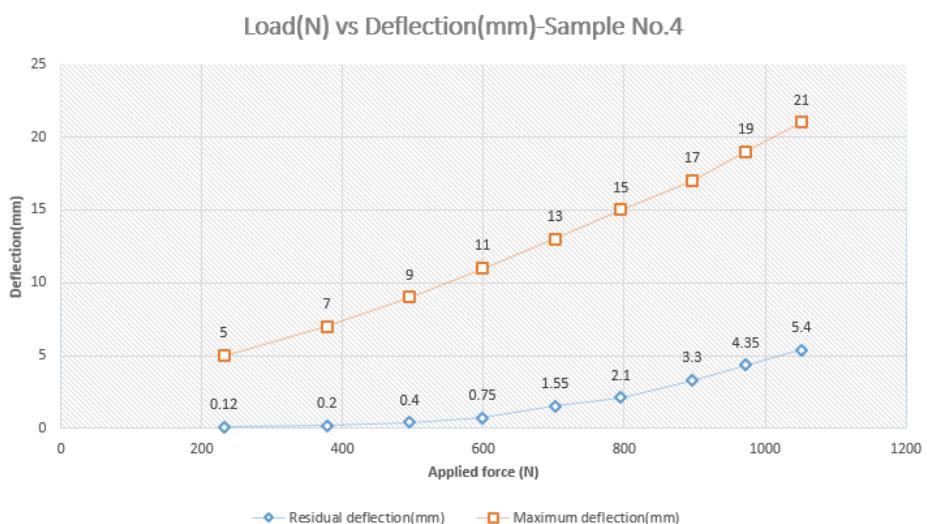
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Sample No. 4

Applied force (N)	Maximum deflection (mm)	Residual deflection (mm)
231,22	5	0,12
377,59	7	0,20
495,04	9	0,40
598,56	11	0,75
701,73	13	1,55
795,03	15	2,10
896,13	17	3,30
972,51	19	4,35
1051,32	21	5,40

Plot:



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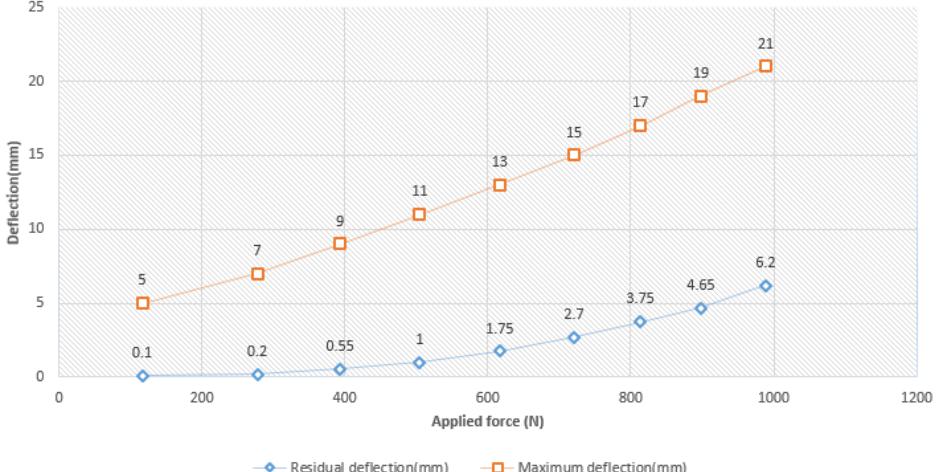
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Absatz	According to client's requirement	Messergebnisse - Bemerkungen	Bewertung
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<table border="1"> <thead> <tr> <th>Applied force (N)</th> <th>Maximum deflection (mm)</th> <th>Residual deflection (mm)</th> </tr> </thead> <tbody> <tr><td>116,37</td><td>5</td><td>0,10</td></tr> <tr><td>277,35</td><td>7</td><td>0,20</td></tr> <tr><td>393,23</td><td>9</td><td>0,55</td></tr> <tr><td>504,75</td><td>11</td><td>1,00</td></tr> <tr><td>616,59</td><td>13</td><td>1,75</td></tr> <tr><td>720,51</td><td>15</td><td>2,70</td></tr> <tr><td>813,39</td><td>17</td><td>3,75</td></tr> <tr><td>898,09</td><td>19</td><td>4,65</td></tr> <tr><td>988,58</td><td>21</td><td>6,20</td></tr> </tbody> </table>		Applied force (N)	Maximum deflection (mm)	Residual deflection (mm)	116,37	5	0,10	277,35	7	0,20	393,23	9	0,55	504,75	11	1,00	616,59	13	1,75	720,51	15	2,70	813,39	17	3,75	898,09	19	4,65	988,58	21	6,20
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Plot:

Load(N) vs Deflection(mm)-Sample No.5

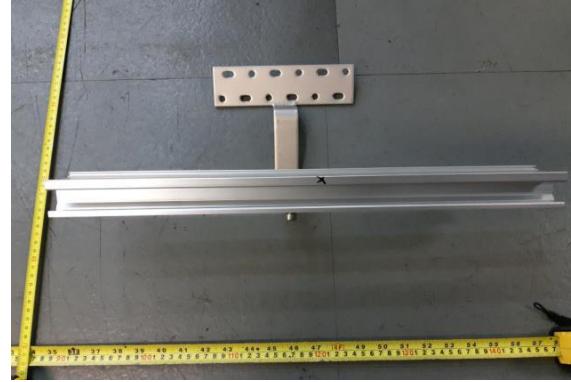


Applied force (N)	Maximum deflection (mm)	Residual deflection (mm)
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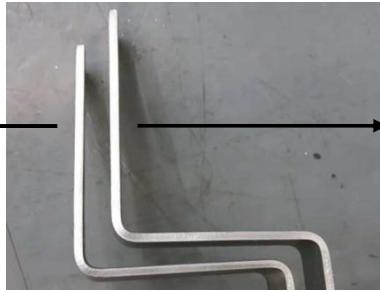
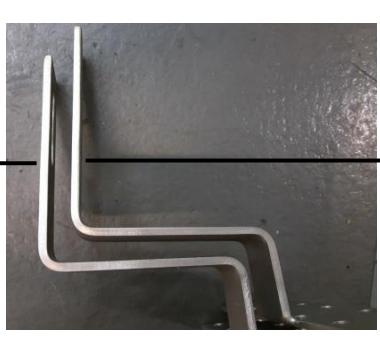
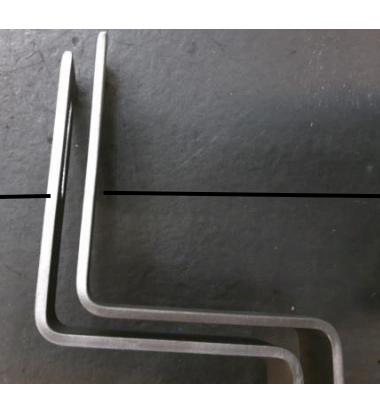
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9 Photo	
9.1	Product photo 
	Standard tile interface 
	Rail 
	Assembly in whole 
9.2	Test photo 9.2.1 
	
	Before test(Sample No.1) Sample No.1

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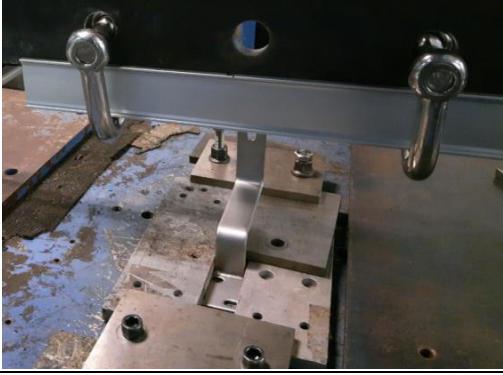
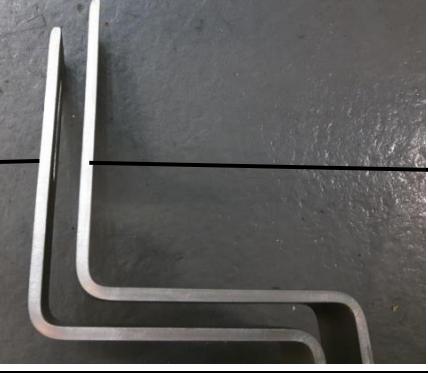
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9.2.2			
	Before test(Sample No.2)	Sample No.2	
9.2.3			
	Before test(Sample No.3)	Sample No.3	
9.2.4			
	Before test(Sample No.4)	Sample No.4	

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9.2.5			
	Before test(Sample No.5)		Sample No.5

*** End of Report ***